

Wikov
Wessex
Equipment
List



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Vertical Lathe

Machine	Brand	Max. speed	Max. drive	Table size	Travel	Work height
		RPM	HP	in (mm)	in (mm)	
VTC160E	Hankook	280	9.3	Ø 63 (1,600)	X=75 (1,905); Z=35.4 (900)	35 (890mm)

CNC – Lathe

Machine	Brand	Max. speed	Max. drive	Ø Max. cut	Travel	Between centre	Spindle bore	Steady rest
		RPM	HP	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)
SL – 30	Haas	2400	30	Ø 16 (406)	X=11.3 (287); Z=34 (860)	39 (990)	2.5 (63.5)	
TL – 2	Haas	2000	12	Ø 16 (406)	X=8 (203); Z=48 (1,220)	48 (1,220)	3 (75)	
VT – 46	Victor	1500	40	Ø 28 (710)	X=29 (730); Z=65 (1,650)	68.9 (1,750)	4.84 (123)	5.9 to 11.8 (150 to 300)

CNC – Mill

Machine	Brand	Max. speed	Max. drive	Table size	Travel
		RPM	HP	in (mm)	in (mm)
VF – 5	Haas	7500	20	23 (585) x 52 (1,320)	"X=50 (1,270); Y=26 (635); Z=25 (610)"
Toolroom mill	Haas	4000	75	57 (1,445) x 10.5 (267)	"X=40 (1,016); Y=16 (406); Z=16 (406)"
VF3YT	Haas	8100	30	54 (1,370) x 25 (635)	"X=40 (1,016); Y=26 (635); Z=25 (610)"

Boring Mill

Machine	Brand	Max. speed	Max. drive	Table size	Travel	Notes
		RPM	HP	in (mm)	in (mm)	
HBM – 5	Ivo Lola	1000	20	79 (2,000) x 71 (1,800)	"X=87 (2,210); Y=79 (2,000); Z=45 (1,140); Angle head 3.75 (95)"	
W100	TOS	1120	15	49 (1,245) x 49 (1,245)	"X=61 (1,600); Y=45 (1,140); Z=33 (840)"	
W100	TOS	1120	15	49 (1,245) x 49 (1,245)	"X=61 (1,600); Y=45 (1,140); Z=33 (840)"	
WH13	TOS	1200		63 (1,600) x 130 (3,330)	"X=135 (3,430); Y=78 (1,980); Z=32 (812); W=48 (1,220)"	2022 – upgraded to CNC heidenhien TNC426
HS – 3	Haas	5000	30	146 (3,710) x 40 (1,016)	"X=150 (3,810); Y=50 (1,270); Z=36 (915); rotary table max. 37 (940)"	
BP – 13B	Toshiba	1600	30	59 (1,500) x 157.5 (4,000)	"X=157 (3,987); Y=92 (2,340); Z=59 (1,500)"	Max. table capacity 33,000 lbs
BTD–110.R16	Toshiba	3000	30	55 (1,400) x 63 (1,600)	"X=98 (2,490); Y=70.8 (1,800); Z=57 (1,450); W=20 (508); B=360°"	Max. table capacity 10,000 lbs

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